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**Product Information Sheet**



Aussie Made



Back-Cap Models and Sizes

Long Series Unit #9 / #20

Short Series Unit #9 / #20

**NOTE: For Air Cooled Torches**

**Should the Back-Cap become excessively HOT during continuous weld runs It is advised to Regularly COOL the Back-Cap by dipping it into water to maintain the mechanical bond between the TEFLON and the Brass Insert.**

Long Series Unit #17 / #18 / #26

Short Series Unit #17 / #18 / #26

Recommended Gas Flow Rate (Yes that's right a Gas Flow Rate for a Back-Cap)  
32 CFH / 15 > L / Min

**AC & DC Application.**

**Avoid Direct contact with HOT Surfaces.**

Colour: White

Material: TEFLON

Use with Gas Cooled and or Liquid Cooled Torch Heads

**If you are using a Liquid Cooled Torch Head be sure to have the Cooling unit Switched ON. Reason for this is that Liquid Cooled Torch Heads overheat with no Active Liquid Cooling and this will effect the Endurance of the Product**

Welding Parameters:

- 2.4mm Tungsten (3/32")
- 150 amps or Greater Increase Gas Flow as Needed

**TIGWARE Back-Caps are Dual Rated for AC & DC**

Enjoy you're new product and please let me know if you have any problems.  
Regards John +61 (0) 448527996 / [info@tigware.com.au](mailto:info@tigware.com.au)

**All TEFLON Units are HAND made in  
Melbourne Australia  
by TIGWARE.**

**Support the Little Guy and  
Buy Australian  
TIGWARE AUSSIE MADE**



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